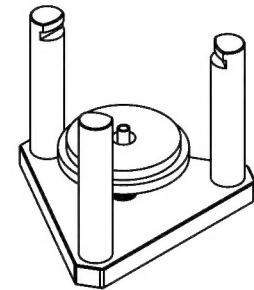
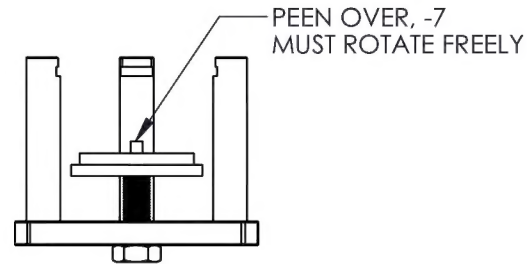
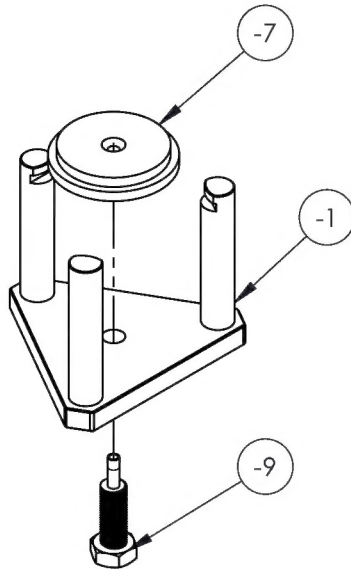


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0009	-3 CH'D MATERIAL WAS 1018 IS A36 P&O. -5 CH'D MATERIAL WAS 4140 IS 4140/4142. -7 CH'D MATERIAL WAS 4140 IS 4140/4142.	1/12/2015	RJC	JAG



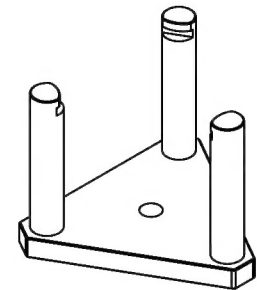
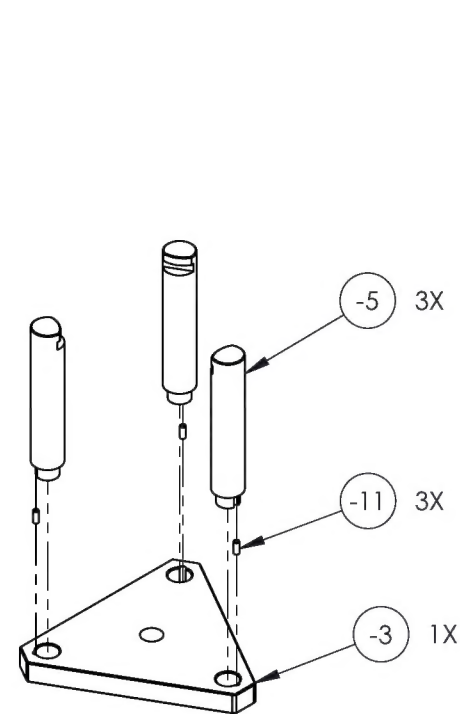
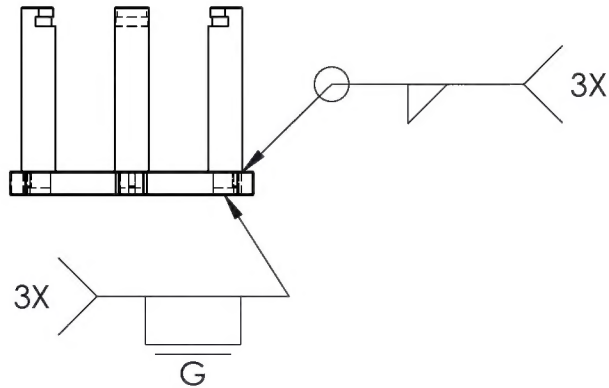
NOTE:
REF. EUROCOPTER T/N: 332A93-3215-00.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	BASE WELDMENT			2
	1		-3		BASE	A36 P&O		3
	3		-5		POST	4140/4142		4
			-7	1	DISK	4140/4142		5
			-9	1	HEX HEAD CAP SCREW	STEEL	M14 X 1.5 X 55mm (MCMASTER-CARR # 91180A787) MODIFIED	6
	3	B/O	-11		DOWEL PIN	STEEL	Ø1/8 X 5/16 (MCMASTER-CARR #98381A216)	2
	ASSY -1							

DART AEROSPACE	
TITLE MGB, T/R OUTPUT SEAL EXTRACTOR	
DWG NO. RBE332A93-3215-00	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: MARPET APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AS332
SCALE 1:4	DATE 6/6/2013
SHEET 1 OF 6	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED

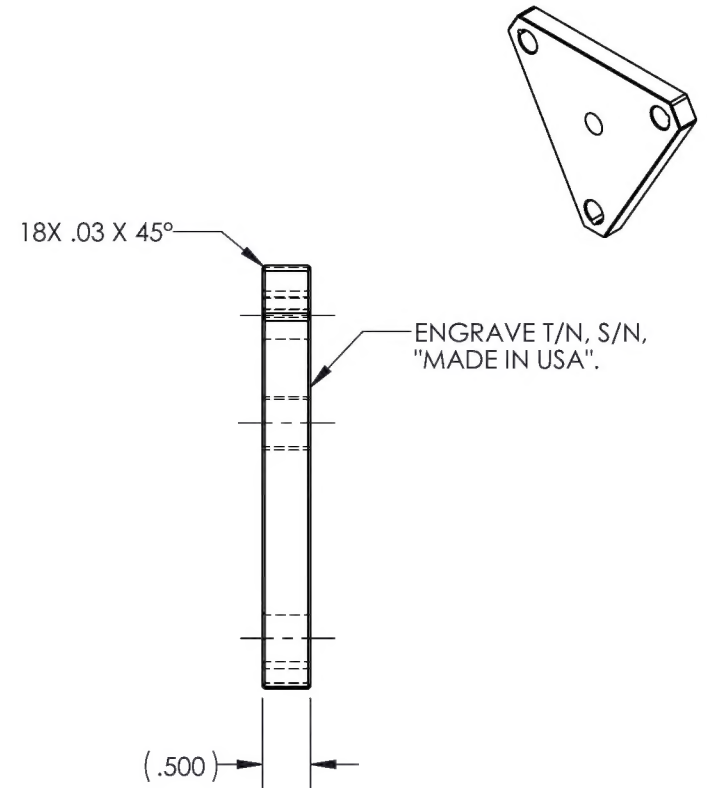
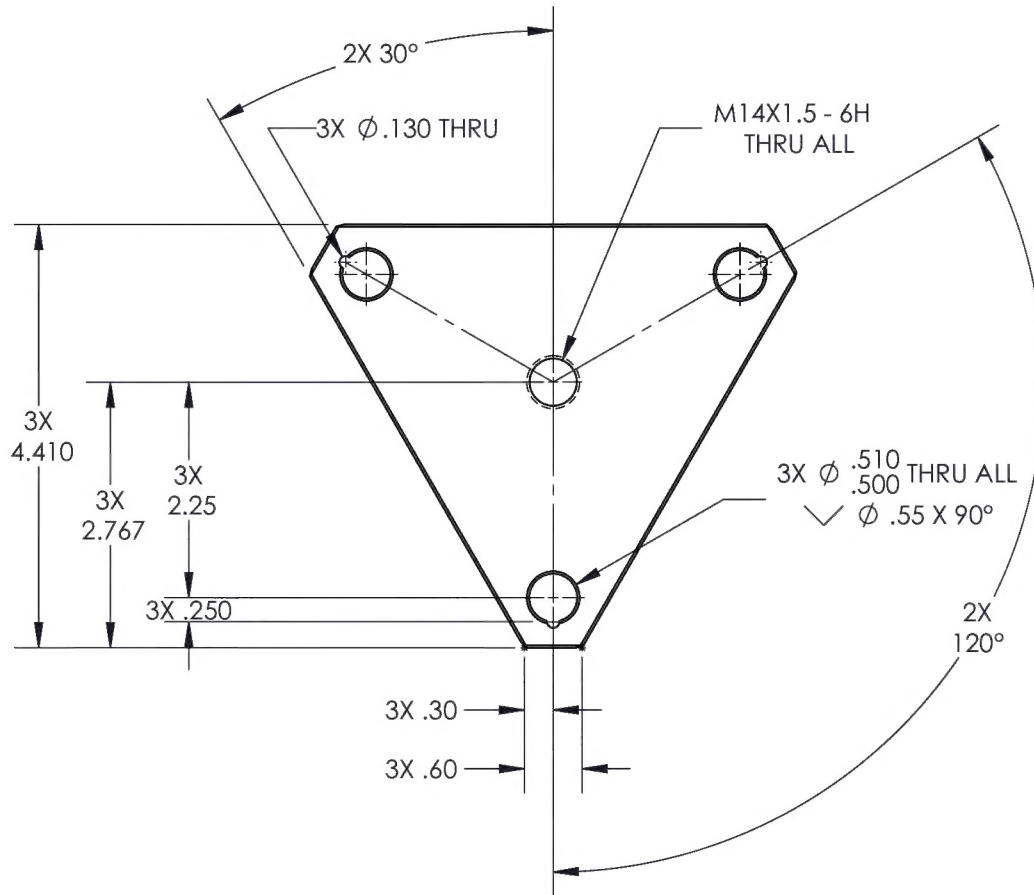


(-1)
BASE WELDMENT

DART AEROSPACE	
TITLE MGB, T/R OUTPUT SEAL EXTRACTOR	
DWG NO. RBE332A93-3215-00-1	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: MARPET APPROVED <i>D Weil</i> HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL AS332
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 6/6/2013
SHEET 2 OF 6	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1	15-0009	-3 CH'D MATERIAL WAS 1018 IS A36 P&O.	1/12/2015	RJC
				JAG

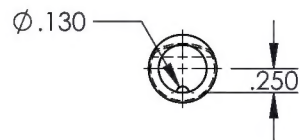
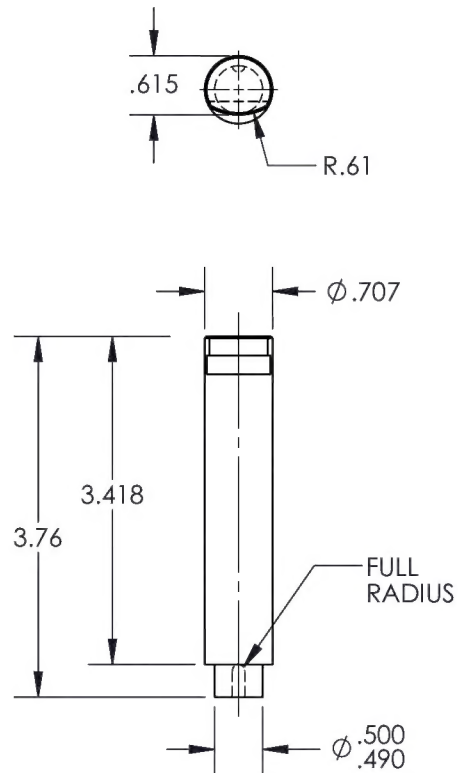


(-3)
PALM

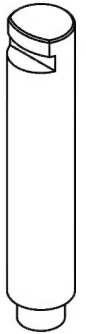
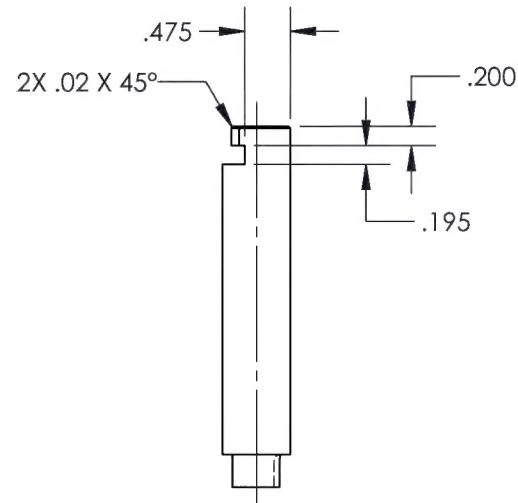
DART AEROSPACE	
TITLE MGB, T/R OUTPUT SEAL EXTRACTOR	
DWG NO. RBE332A93-3215-00-3	REV 1
MAT'L A36 P&O	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH SEE -1 WELDMENT
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
	USED ON MODEL AS332
SCALE 1:2	DATE 6/6/2013
	SHEET 3 OF 6

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0009	-5 CH'D MATERIAL WAS 4140 IS 4140/4142.	1/12/2015	RJC	JAG



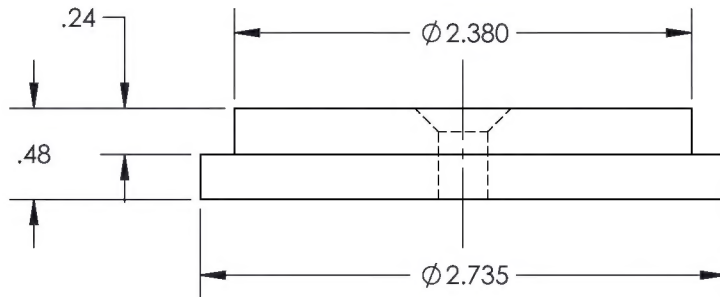
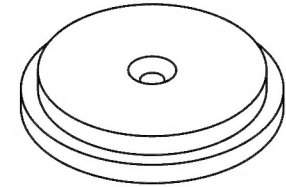
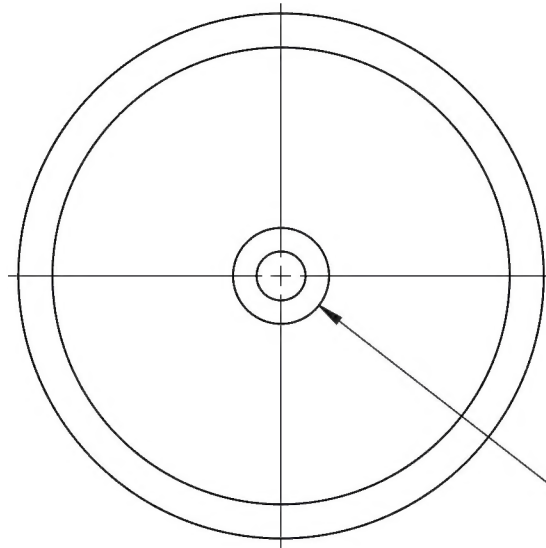
(-5)
POST



DART AEROSPACE	
TITLE MGB, T/R OUTPUT SEAL EXTRACTOR	
DWG NO. RBE332A93-3215-00-5	REV 1
MAT'L 4140/4142	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE -1 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS332
SCALE 1:2	DATE 6/6/2013
SHEET 4 OF 6	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0009	-7 CH'D MATERIAL WAS 4140 IS 4140/4142.	1/12/20105	RJC	JAG



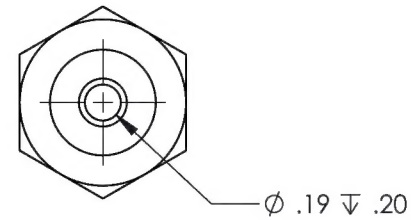
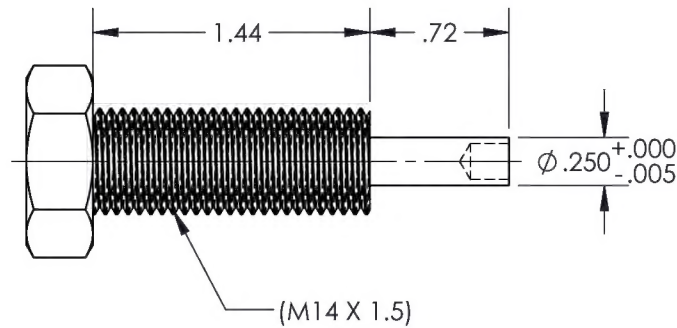
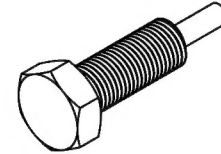
(-7)

DISK

DART AEROSPACE	
TITLE MGB, T/R OUTPUT EXTRACTOR SEAL	
DWG NO. RBE332A93-3215-00-7	REV 1
MAT'L 4140/4142	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS332
SCALE 1:1	DATE 6/6/2013
SHEET 5 OF 6	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



(-9)

HEX HEAD CAP SCREW

DART AEROSPACE	
TITLE MGB, T/R OUTPUT SEAL EXTRACTOR	
DWG NO. RBE332A93-3215-00-9	REV 1
MAT'L STEEL	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AS332
SCALE 1:1	DATE 6/6/2013
SHEET 6 OF 6	